



Specs – 59TV Victory Table Bench Table

Features, Construction and Accessories

Tabletop

- Tabletop Construction Constructed with 5/8" M3 industrial grade particleboard with average density of 45 P.C.F. The particleboard panel has a smooth surface for laminating. The longer core particles enhance the core strength and dimensional stability. Tabletop thickness is .69" +/-.020".
- .028 Wilsonart® phenolic backer bonded to the bottom of the core, providing the fabricated piece with balance and protection from the effects of humidity in their normal use.
- The top is laminated with Wilsonart® .030 high-pressure laminate for superior abrasion resistance. Meets or exceeds NEMA specifications. Top is secured to frame with #10 x 5/8" screws for superior holding power and ease of replacement, 9" on centers.
- Laminate Options When choosing your laminate color from Wilsonart®, please note that Palmer Hamilton standards are all colors ending with '-38' or '-60'. Exceptions apply to colors that begin with a 'Y' or end with a 'K-38' or 'K-60'. All premium colors are subject to an upcharge. Custom logos available at an upcharge.
- Edge Options/Materials EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Edges stay sealed, preventing peeling and chipping. Durable for many years of use.





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Frames

- **Table frame** Self-supporting, MIG welded; unitized frame design uses 14-gauge 1" and 1-1/4" steel tubing.
- Center support legs are 14-gauge 1" steel tubing.
- Lock plates are 7-gauge steel, laser cut to exact tolerances.
- Low profile 2" high, 14-gauge "C"-shaped aprons provide maximum top clearance.
- Grade 5 hex machine bolts with aircraft-type lock nuts are used at all assembly points.
- Grade 5 bolts with aircraft-type lock nuts are used at linkage points for greater wear and to prevent over tightening.
- **Bench frame** All metal parts of the frame are thoroughly cleaned to resist corrosion and provide maximum paint adhesion.
- Metal is finished with high-grade electro-statically applied, baked-on epoxy powder to resist abrasion, marring and scratching. Black or Chameleon is standard. Chrome plating is optional at an additional charge.





Table Undercarriage

- All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and in such a way that they cannot be accidentally opened or knocked out of adjustment.
- Torsion springs in conjunction with torsion bars provide easy lifting throughout the complete operating range.
- Torsion bars are shot-peened to impart compressive strength and increase the life cycle of each torsion bar. Torsion bars are epoxy "e-coated" to prevent rusting and extend usable life. Torsion bars have machined grooves at each end, which receive e-clips to lock them in position and prevent lateral movement.
- Table rolls on four 4" diameter x 1-1/4" wide Poly II gray rubber, ball-bearing swivel casters during transport. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil, and most acids and chemicals.

Benches

Benches are mounted to the end legs and middle legs with Grade 5 5/16-18 x 1-3/4" machine bolts with center lock nuts that can be easily removed in the field for wheel chair accessibility. Bench aprons use 2 16-gauge angle aprons with full Dutch bend for additional strength.

Storage Footprint

• One table in the stored position should occupy an area of 37.65" wide x 54" long.

Certifications and Performance Standards

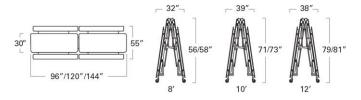
- Greenguard® Certification We have been awarded the Greenguard® and Greenguard® Gold by the Greenguard® Environmental Institute. All Greenguard® products have been tested for their chemical emissions performance and can be found in the Greenguard® product guide at greenguard.org.
- UL Listed Tested by Underwriters Laboratories. Meets the more stringent safety standards contained in UL Standard for Safety for Folding Rollaway Tables, UL 2040.
- Warranty 15 years. See Palmer Hamilton Warranty at www.palmerhamilton.com





59TV Product and Shipping Dimensions and Weights per bench/table. Freight class 250.

Description	Part #	Overall Product Dims H x W x L	Folded Height	Seat Height	Product Weight	Seating Capacity Children (18") Adults (28")	Shipping Dims H x W x L	Shipping Weight
8' Bench/Table –29" High	59TV13293008-BNCH	29" x 55" x 96"	58"	17"	225 lbs	8 children – 4 adults	63" x 46" x 62"	333 lbs
8' Bench/Table –27" High	59TV13273008-BNCH	27" x 55" x 96"	56"	15"	225 lbs	8 children – 4 adults	63" x 46" x 62"	333 lbs
10' Bench/Table – 29" High	59TV13293010-BNCH	29" x 55" x 120"	73"	17"	245 lbs	12 children – 8 adults	75" x 46" x 62"	353 lbs
10' Bench/Table – 27" High	59TV13273010-BNCH	27" x 55" x 120"	71"	15"	245 lbs	12 children – 8 adults	75" x 46" x 62"	353 lbs
12' Bench/Table – 29" High	59TV13293012-BNCH	29" x 55" x 120"	81"	17"	270 lbs	12 children – 8 adults	89" x 46" x 62"	378 lbs
12' Bench/Table – 27" High	59TV13273012-BNCH	27" x 55" x 144"	79"	15"	270 lbs	12 children – 8 adults	89" x 46" x 62"	378 lbs



59TV BENCH TABLE - 8', 10', 12' (27"/29" high)

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