

Revised: February 10, 2017

**Models include:**

- ▶ 59T122760RD-S8
- ▶ 59T122960RD-S8

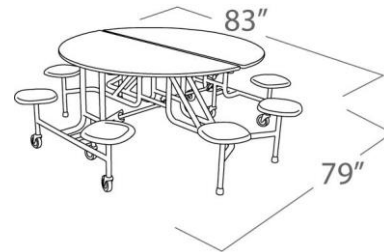


TABLE SHOWN 59T062960RD-S8

### MATERIALS

#### a. Tabletop

The tabletop shall be constructed of 3/4" thick particleboard with average density of 45 P.C.F. Tabletop and bench corners shall have a 1/2" radius. Tabletop and bench is laminated with WilsonArt®.030 high-pressure laminate sheet for superior abrasion resistance. Choices of laminate shall be standard WilsonArt® color choices. Laminates shall meet or exceed NEMA standards. A .028" phenolic backer is bonded to the bottom of the table core for stability / moisture resistance. Total table and bench top thickness shall be .808" +/- .004".

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, country blue, red brick, red and violet blue.

Top is secured to frame with #10 x 3/4" screws, 9" on centers.

#### b. Frame

Self-supporting, MIG welded, unitized frame design uses 14-gauge 1", 1-1/4" and 1-1/2" steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge "C"-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft type lock nuts are used at assembly points and shoulder bolts are used at stretcher bar to leg connections.

All metal parts are thoroughly cleaned to resist corrosion and provide maximum paint adhesion, finished with high-grade electrostatically applied baked-on epoxy powder coat for superior resistance to abrasion, marring and scratching. The metal finish shall be baked on lightly textured polyester powder coating with chrome plating available on caster legs.

#### c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism to protect fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

### d. Stools

Stool seats are molded from high-impact polypropylene and are a 13" quadrangular shape.

Stools are mounted directly on a 6" square 11-gauge steel plate. This plate is welded to a 1-1/4" diameter, 14-gauge vertical tube. Seat columns contact floor directly with rubber cushioned with a molded in-steel washer, non-skid, non-marring end cap.

### STORAGE FOOTPRINT

One table in the stored position should occupy an area of 36" wide x 83" long. Two tables in the stored position should occupy an area of 66" wide x 94" long. Three tables 94" wide x 94" long. Each additional table adds 28" to the stacked length.

### CERTIFICATIONS AND PERFORMANCE STANDARDS

**GREENGUARD® Certification** We have been awarded both the GREENGUARD Indoor Air Quality Certification® and the more stringent Children & Schools Certification (daycare and K-12) by the GREENGUARD Environmental Institute (GEI). All GREENGUARD® products have been tested for their chemical emissions performance and can be found in the GREENGUARD® product guide at [greenguard.org](http://greenguard.org).

**UL Listed** Tested by Underwriters Laboratories; meets the more stringent safety standards contained in UL Standard for Safety for Folding Rollaway Tables, UL 2040.

### WARRANTY

As part of Palmer Hamilton's ongoing commitment to quality, product specification changes or modifications may be made without prior notice.

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The company will, at its discretion, repair or replace any defects. Any repair or replacement must be approved in advance by the factory before any action is taken. There are no implied warranties of fitness or merchantability, and there are no other express warranties beyond the warranties expressed here.



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Revised: February 10, 2017

**Models include:**

- ▶ 59T122960RD-B4
- ▶ 59T122760RD-B4

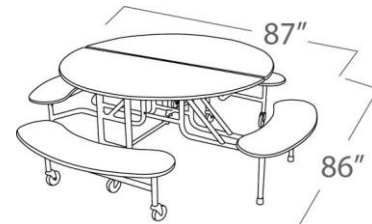


TABLE SHOWN 59T062960RD-B4

## MATERIALS

### a. Tabletop

The tabletop shall be constructed of 3/4" thick, particleboard with average density of 45 P.C.F. Tabletop and bench corners shall have a 1/2" radius. Tabletop and bench is laminated with Wilsonart® .030 high-pressure laminate sheet for superior abrasion resistance. Choices of laminate shall be standard Wilsonart® color choices. Laminates shall meet or exceed NEMA standards. A .028" phenolic backer is bonded to the bottom of the table core for stability / moisture resistance. Total table and bench top thickness shall be .808" +/- .004".

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, country blue, red brick, red and violet blue.

Top is secured to frame with #10 x 3/4" screws, 9" on centers.

### b. Frame

Self-supporting, MIG welded, unitized frame design uses 14-gauge 1", 1-1/4" and 1-1/2" steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge "C"-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft type lock nuts are used at assembly points and shoulder bolts are used at stretcher bar to leg connections.

All metal parts are thoroughly cleaned to resist corrosion and provide maximum paint adhesion, finished with high-grade electrostatically applied baked-on epoxy powder coat for superior resistance to abrasion, marring and scratching. The metal finish shall be baked on lightly textured polyester powder coating with chrome plating available on caster legs.

### c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism to protect fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

### d. Benches

Benches are mounted to the end legs with (8) #10 x 3/4" screws. Two additional bench mounting brackets secure seat plate to bench with (3) #10 x 3/4" screws.

Benches on mid-legs are factory assembled to dual 1-5/8" high "C"-shaped 14-gauge aprons with #10 x 3/4" screws. Tubing, 1-3/8" OD 14-gauge, is MIG welded to 1-5/16" 14-gauge tubing to form the bench attachment assembly for the aprons to the down tubes of the mid-legs. This bench attachment assembly is also factory assembled to the aprons using 5/16-18" bolts and nylock nuts. Field attachment is complete by inserting the (2) bench attachment assemblies, per bench, into the down legs of the mid leg assemblies and anchoring with (1) 5/16-18" bolt and nylock nut per down leg, (2) total per bench assembly.

### STORAGE FOOTPRINT

One table in the stored position should occupy an area of 46" wide x 86" long. Two tables in the stored position should occupy an area of 92" wide x 86" long. Three tables 138" wide x 86" long. Each additional table adds 46" to the stacked length.

### CERTIFICATIONS AND PERFORMANCE STANDARDS

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### WARRANTY

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**Models include:**

- ▶ 59T122760RDB2S4
- ▶ 59T122960RDB2S4

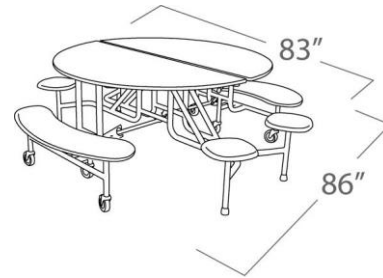


TABLE SHOWN 59T062960RDB2S4

### MATERIALS

#### a. Tabletop

The tabletop shall be constructed of 3/4" thick particleboard with average density of 45 P.C.F. Tabletop and bench corners shall have a 1/2" radius. Tabletop and bench is laminated with WilsonArt®.030 high-pressure laminate sheet for superior abrasion resistance. Choices of laminate shall be standard WilsonArt® color choices. Laminates shall meet or exceed NEMA standards. A .028" phenolic backer is bonded to the bottom of the table core for stability / moisture resistance. Total table and bench top thickness shall be .808" +/- .004".

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, country blue, red brick, red and violet blue.

Top is secured to frame with #10 x 3/4" screws, 9" on centers.

#### b. Frame

Self-supporting, MIG welded, unitized frame design uses 14-gauge 1", 1-1/4" and 1-1/2" steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge "C"-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft type lock nuts are used at assembly points and shoulder bolts are used at stretcher bar to leg connections.

All metal parts are thoroughly cleaned to resist corrosion and provide maximum paint adhesion, finished with high-grade electrostatically applied baked-on epoxy powder coat for superior resistance to abrasion, marring and scratching. The metal finish shall be baked on lightly textured polyester powder coating with chrome plating available on caster legs.

#### c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism to protect fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

### d. Stools

Stool seats are molded from high-impact polypropylene and are a 13" quadrangular shape.

Stools are mounted directly on a 6" square 11-gauge steel plate. This plate is welded to a 1-1/4" diameter, 14-gauge vertical tube. Seat columns contact floor directly with rubber cushioned with a molded in-steel washer, non-skid, non-marring end cap.

### e. Benches

Benches are mounted to the end legs with (8) #10 x 3/4" screws. Two additional bench mounting brackets secure seat plate to bench with (3) #10 x 3/4" screws, each.

### STORAGE FOOTPRINT

One table in the stored position should occupy an area of 44" wide x 83" long. Two tables in the stored position should occupy an area of 88" wide x 83" long. Three tables 132" wide x 83" long. Each additional table adds 44" to the stacked length.

### CERTIFICATIONS AND PERFORMANCE STANDARDS

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**Models include:**

► 59T123260RD-S6\*WC

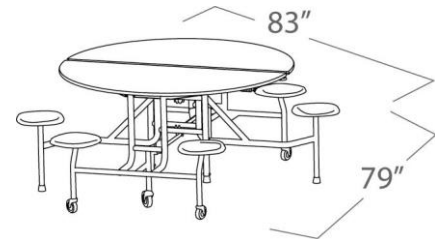


TABLE SHOWN 59T063260RD-S6\*WC

## MATERIALS

### a. Tabletop

The tabletop shall be constructed of 3/4" thick particleboard with average density of 45 P.C.F. Tabletop and bench corners shall have a 1/2" radius. Tabletop and bench is laminated with WilsonArt® .030 high-pressure laminate sheet for superior abrasion resistance. Choices of laminate shall be standard WilsonArt® color choices. Laminates shall meet or exceed NEMA standards. A .028" phenolic backer is bonded to the bottom of the table core for stability / moisture resistance. Total table and bench top thickness shall be .808" +/- .004".

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, country blue, red brick, red and violet blue.

Top is secured to frame with #10 x 3/4" screws, 9" on centers.

### b. Frame

Self-supporting, MIG welded, unitized frame design uses 14-gauge 1", 1-1/4" and 1-1/2" steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge "C"-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft type lock nuts are used at assembly points and shoulder bolts are used at stretcher bar to leg connections.

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### c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism protects fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

**d. Stools**

Stool seats are molded from high-impact polypropylene and are a 13" quadrangular shape.

Stools are mounted directly on a 6" square 11-gauge steel plate. This plate is welded to a 1-1/4" diameter, 14-gauge vertical tube. Seat columns contact floor directly with rubber cushioned with a molded in-steel washer, non-skid, non-marring end cap.

**e. Wheelchair**

Wheelchair-accessible table provides access for two wheelchairs in the openings provided.

**STORAGE FOOTPRINT**

One table in the stored position should occupy an area of 36" wide x 83" long. Two tables in the stored position should occupy an area of 66" wide x 94" long. Three tables 94" wide x 94" long. Each additional table adds 28" to the stacked length.

**CERTIFICATIONS AND PERFORMANCE STANDARDS**

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▶ 59T123260RDB2S2\*WC

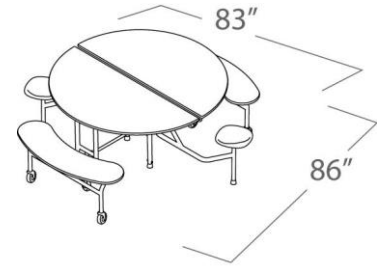


TABLE SHOWN 59T063260RDB2S2\*WC

**MATERIALS**

**a. Tabletop**

The tabletop shall be constructed of 3/4" thick particleboard with average density of 45 P.C.F. Tabletop and bench corners shall have a 1/2" radius. Tabletop and bench is laminated with WilsonArt®.030 high-pressure laminate sheet for superior abrasion resistance. Choices of laminate shall be standard WilsonArt® color choices. Laminates shall meet or exceed NEMA standards. A .028" phenolic backer is bonded to the bottom of the table core for stability / moisture resistance. Total table and bench top thickness shall be .808" +/- .004".

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Top is secured to frame with #10 x 3/4" screws, 9" on centers.

**b. Frame**

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**c. Table Undercarriage**

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism protects fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

**d. Stools**

Stool seats are molded from high-impact polypropylene and are a 13" quadrangular shape.

Stools are mounted directly on a 6" square 11-gauge steel plate. This plate is welded to a 1-1/4" diameter, 14-gauge vertical tube. Seat columns contact floor directly with rubber cushioned with a molded in-steel washer, non-skid, non-marring end cap.

**e. Benches**

Benches are mounted to the end legs with (8) #10 x 3/4" screws. Two additional bench mounting brackets secure seat plate to bench with (3) #10 x 3/4" screws.

**f. Wheelchair**

Wheelchair-accessible table provides access for two wheelchairs in the openings provided.

**STORAGE FOOTPRINT**

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# 59t OCTAGON TABLES WITH STOOLS PRODUCT SPECIFICATIONS

Revised: February 10, 2017

**Models include:**

- ▶ 59T1227600C-S8
- ▶ 59T1229600C-S8

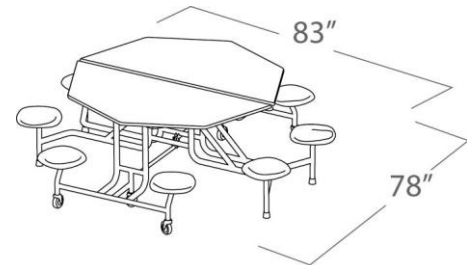


TABLE SHOWN 59T0632600C-S8

## MATERIALS

### a. Tabletop

The tabletop shall be constructed of 3/4" thick particleboard with average density of 45 P.C.F. Tabletop and bench corners shall have a 1/2" radius. Tabletop and bench is laminated with WilsonArt® .030 high-pressure laminate sheet for superior abrasion resistance. Choices of laminate shall be standard WilsonArt® color choices. Laminates shall meet or exceed NEMA standards. A .028" phenolic backer is bonded to the bottom of the table core for stability / moisture resistance. Total table and bench top thickness shall be .808" +/- .004".

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, country blue, red brick, red and violet blue.

Top is secured to frame with #10 x 3/4" screws, 9" on centers.

### b. Frame

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### c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism to protect fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

### d. Stools

Stool seats are molded from high-impact polypropylene and are a 13" quadrangular shape.

Stools are mounted directly on a 6" square 11-gauge steel plate. This plate is welded to a 1-1/4" diameter, 14-gauge vertical tube. Seat columns contact floor directly with rubber cushioned with a molded in-steel washer, non-skid, non-marring end cap.

### STORAGE FOOTPRINT

One table in the stored position should occupy an area of 36" wide x 83" long. Two tables in the stored position should occupy an area of 66" wide x 94" long. Three tables 94" wide x 94" long. Each additional table adds 28" to the stacked length.

### CERTIFICATIONS AND PERFORMANCE STANDARDS

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- ▶ 59T12275263-S8
- ▶ 59T12295263-S8

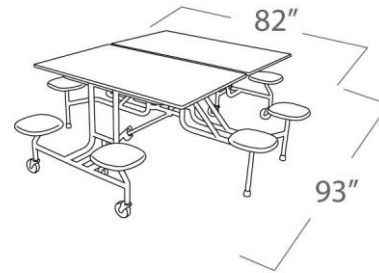


TABLE SHOWN 59T04295263-S8

## MATERIALS

### a. Tabletop

The tabletop shall be constructed of 3/4" thick particleboard with average density of 45 P.C.F. Tabletop and bench corners shall have a 1/2" radius. Tabletop and bench is laminated with WilsonArt® .030 high-pressure laminate sheet for superior abrasion resistance. Choices of laminate shall be standard WilsonArt® color choices. Laminates shall meet or exceed NEMA standards. A .028" phenolic backer is bonded to the bottom of the table core for stability / moisture resistance. Total table and bench top thickness shall be .808" +/- .004".

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, tan, country blue, light gray, and red brick.

Top is secured to frame with #10 x 3/4" screws, 9" on centers.

### b. Frame

Self-supporting, MIG welded, unitized frame design uses 14-gauge 1", 1-1/4" and 1-1/2" steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge "C"-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft type lock nuts are used at assembly points and shoulder bolts are used at stretcher bar to leg connections.

All metal parts are thoroughly cleaned to resist corrosion and provide maximum paint adhesion, finished with high-grade electrostatically applied baked-on epoxy powder coat for superior resistance to abrasion, marring and scratching. The metal finish shall be baked on lightly textured polyester powder coating with chrome plating available on caster legs.

### c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism to protect fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

## d. Stools

Stool seats are molded from high-impact polypropylene and are a 13" quadrangular shape.

Stools are mounted directly on a 6" square 11-gauge steel plate. This plate is welded to a 1-1/4" diameter, 14-gauge vertical tube. Seat columns contact floor directly with rubber cushioned with a molded in-steel washer, non-skid, non-marring end cap.

## STORAGE FOOTPRINT

One table in the stored position should occupy an area of 41" wide x 82" long. Two tables in the stored position should occupy an area of 82" wide x 82" long. Three tables 123" wide x 82" long. Each additional table adds 41" to the stacked length.

## CERTIFICATIONS AND PERFORMANCE STANDARDS

**GREENGUARD® Certification** We have been awarded both the GREENGUARD Indoor Air Quality Certification® and the more stringent Children & Schools Certification (daycare and K-12) by the GREENGUARD Environmental Institute (GEI). All GREENGUARD® products have been tested for their chemical emissions performance and can be found in the GREENGUARD® product guide at [greenguard.org](http://greenguard.org).

**UL Listed** Tested by Underwriters Laboratories; meets the more stringent safety standards contained in UL Standard for Safety for Folding Rollaway Tables, UL 2040.

## WARRANTY

As part of Palmer Hamilton's ongoing commitment to quality, product specification changes or modifications may be made without prior notice.

Palmer Hamilton warrants that its products shall be free from defects in original material and workmanship for a period of fifteen years from the original shipment date. This warranty shall not apply to normal wear and tear or in the event products are damaged as a result of misuse, abuse, vandalism, neglect, accident, improper application, and modification or repair by persons not authorized by Palmer Hamilton.

The company will, at its discretion, repair or replace any defects. Any repair or replacement must be approved in advance by the factory before any action is taken. There are no implied warranties of fitness or merchantability, and there are no other express warranties beyond the warranties expressed here.



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Revised: February 10, 2017

**Models include:**

- ▶ 59T12275263-B2S4
- ▶ 59T12295263-B2S4

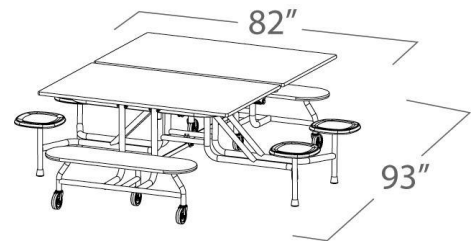


TABLE SHOWN 59T04275263-B2S4

## MATERIALS

### a. Tabletop

The tabletop shall be constructed of 3/4" thick particleboard with average density of 45 P.C.F. Tabletop and bench corners shall have a 1/2" radius. Tabletop and bench is laminated with WilsonArt® .030 high-pressure laminate sheet for superior abrasion resistance. Choices of laminate shall be standard WilsonArt® color choices. Laminates shall meet or exceed NEMA standards. A .028" phenolic backer is bonded to the bottom of the table core for stability / moisture resistance. Total table and bench top thickness shall be .808" +/- .004".

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, country blue, red brick, red and violet blue.

Top is secured to frame with #10 x 3/4" screws, 9" on centers.

### b. Frame

Self-supporting, MIG welded, unitized frame design uses 14-gauge 1", 1-1/4" and 1-1/2" steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge "C"-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft type lock nuts are used at assembly points and shoulder bolts are used at stretcher bar to leg connections.

All metal parts are thoroughly cleaned to resist corrosion and provide maximum paint adhesion, finished with high-grade electrostatically applied baked-on epoxy powder coat for superior resistance to abrasion, marring and scratching. The metal finish shall be baked on lightly textured polyester powder coating with chrome plating available on caster legs.

### c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism to protect fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.



## d. Stools

Stool seats are molded from high-impact polypropylene and are a 13" quadrangular shape.

Stools are mounted directly on a 6" square 11-gauge steel plate. This plate is welded to a 1-1/4" diameter, 14-gauge vertical tube. Seat columns contact floor directly with rubber cushioned with a molded in-steel washer, non-skid, non-marring end cap.

## e. Benches

Benches are mounted to the end legs with (8) #10 x 3/4" screws. Two additional bench mounting brackets secure seat plate to bench with (3) #10 x 3/4" screws.

## STORAGE FOOTPRINT

One table in the stored position should occupy an area of 41" wide x 82" long. Two tables in the stored position should occupy an area of 82" wide x 82" long. Three tables 123" wide x 82" long. Each additional table adds 41" to the stacked length.

## CERTIFICATIONS AND PERFORMANCE STANDARDS

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**UL Listed** Tested by Underwriters Laboratories; meets the more stringent safety standards contained in UL Standard for Safety for Folding Rollaway Tables, UL 2040.

## WARRANTY

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The company will, at its discretion, repair or replace any defects. Any repair or replacement must be approved in advance by the factory before any action is taken. There are no implied warranties of fitness or merchantability, and there are no other express warranties beyond the warranties expressed here.



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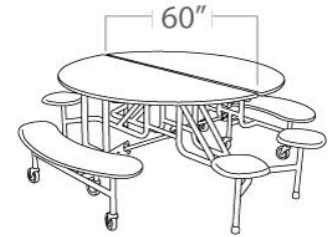


# 59t ROUND TABLES WITH SURROUND SEATING PRODUCT SPECS

Revised: February 10, 2017

## Models include:

- ▶ 59T122960RD-S8
- ▶ 59T122760RD-S8
- ▶ 59T122960RD-B2S4\*
- ▶ 59T122760RD-B2S4\*
- ▶ 59T122960RD-B4\*
- ▶ 59T122760RD-B4\*
- ▶ 59T123260RDB2S2\*



## MATERIALS

### a. Tabletop

The core is 3/4" particleboard with average density of 45 P.C.F. 20 mils phenolic backer is bonded to the bottom of the core. Table corners are radiused.

The top is laminated with WilsonArt® .030 high-pressure laminate. Meets or exceeds NEMA specifications. Top is secured to frame with #10 x 3/4" screws, 9" on centers.

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, country blue, red brick, red and violet blue.

### b. Frame

Self-supporting, MIG welded, unitized frame design uses 14-gauge 1", 1-1/4" and 1-1/2" steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge "C-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft type lock nuts are used at all assembly points.

All metal parts of the frame are thoroughly cleaned to resist corrosion and provide maximum paint adhesion. Metal is finished with high-grade electrostatically applied, baked-on epoxy powder to resist abrasion, marring and scratching.

### c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism to protect fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

### d. Stools

Stool seats are molded from high-impact polypropylene and are a 13" quadrangular shape.

# 59t ROUND TABLES WITH SURROUND SEATING PRODUCT SPECS

Stools are mounted directly on a 6" square 11-gauge steel plate. This plate is welded to a 1-1/4" diameter, 14-gauge vertical tube. Seat columns contact floor directly with rubber cushioned with a molded in-steel washer, non-skid, non-marring end cap.

## e. Benches

Benches are mount to the end legs with (8) #10 x 3/4" screws. Benches on mid-legs are factory assembled to dual 1-5/8" high "C"-shaped 14-gauge aprons with #10 x 3/4" screws. Tubing, 1-3/8" OD 14-gauge, is MIG welded to 1-5/16" 14-gauge tubing to form the bench attachment assembly for the aprons to the down tubes of the mid-legs. This bench attachment assembly is also factory assembled to the aprons using 5/16-18" bolts and nylock nuts. Field attachment is complete by inserting the (2) bench attachment assemblies, per bench, into the down legs of the mid leg assemblies and anchoring with (1) 5/16-18" bolt and nyloc nut per down leg, (2) total per bench assembly.

## STORAGE FOOTPRINT

Two tables in the stored position should occupy an area of 84" wide x 89" long; three tables 126" wide x 89" long. Each additional table adds 42" to the stacked length.

## CERTIFICATIONS AND PERFORMANCE STANDARDS

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**UL Listed** Tested by Underwriters Laboratories; meets the more stringent safety standards contained in UL Standard for Safety for Folding Rollaway Tables, UL 2040.

(\*) Not UL Listed at this time. UL Pending.

## WARRANTY

As part of Palmer Hamilton's ongoing commitment to quality, product specification changes or modifications may be made without prior notice.

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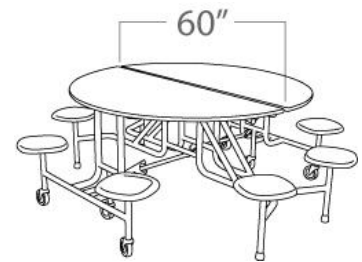


# 59t ROUND TABLES WITH STOOLS PRODUCT SPECS

Revised: February 10, 2017

## Models include:

- ▶ 59T122960RD-S8
- ▶ 59T122760RD-S8
- ▶ 59T123260RD-S6\*



## MATERIALS

### a. Tabletop

The core is 3/4" particleboard with average density of 45 P.C.F. 20 mils phenolic backer is bonded to the bottom of the core. Table corners are radiused.

The top is laminated with WilsonArt® horizontal grade .030 high-pressure laminate. Meets or exceeds NEMA specifications.

Top is secured to frame with #10 x 3/4" screws, 9" on centers.

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, country blue, red brick, red and violet blue.

### b. Frame

Self-supporting, MIG welded, unitized frame design uses 14-gauge 1", 1-1/4" and 1-1/2" steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge "C"-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft type lock nuts are used at all assembly points.

All metal parts of the frame are thoroughly cleaned to resist corrosion and provide maximum paint adhesion. Metal is finished with high-grade electrostatically applied, baked-on epoxy powder to resist abrasion, marring and scratching.

### c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism to protect fingers and hands during use. Torsion bars assist in closing and opening tables.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

# 59t ROUND TABLES WITH STOOLS PRODUCT SPECS

## d. Stools

Stool seats are molded from high-impact polypropylene and are a 13" quadrangular shape.

Stools are mounted directly on a 6" square 11-gauge steel plate. This plate is welded to a 1-1/4" diameter, 14-gauge vertical tube. Seat columns contact floor directly with rubber cushioned with a molded in-steel washer, non-skid, non-marring end cap.

## STORAGE FOOTPRINT

Two tables in the stored position should occupy an area of 84" wide x 89" long; three tables 126" wide x 89" long. Each additional table adds 42" to the stacked length.

## CERTIFICATIONS AND PERFORMANCE STANDARDS

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(\* ) Not UL Listed at this time. UL Pending.

## WARRANTY

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# 59t ROUND TABLES WITH BENCHES PRODUCT SPECS

Revised: February 10, 2017

## Models include:

- ▶ 59T122960RD-B4
- ▶ 59T122760RD-B4



## MATERIALS

### a. Tabletop

The core is 3/4" particleboard with average density of 45 P.C.F. 20 mils phenolic backer is bonded to the bottom of the core. Table corners are radiused.

The top is laminated with WilsonArt® horizontal grade .030 high-pressure laminate. Meets or exceeds NEMA specifications. Top is secured to frame with #10 x 3/4" screws, 9" on centers.

Edges are sealed and finished with black EdgeGuard™. EdgeGuard™ is a sprayed on polyurea edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Additional colors are available: desert sand, slate, country blue, red brick, red and violet blue.

### b. Frame

Self-supporting, MIG welded, unitized frame design uses 14-gauge 1", 1-1/4" and 1-1/2" steel tubing. Lock plates are 8-gauge steel, laser cut to exact tolerances. Low profile 2" high, 14-gauge "C"-shaped aprons provide maximum top clearance. Grade 5 hex machine bolts with aircraft type lock nuts are used at all assembly points.

All metal parts of the frame are thoroughly cleaned to resist corrosion and provide maximum paint adhesion. Metal is finished with high-grade electrostatically applied, baked-on epoxy powder to resist abrasion, marring and scratching.

### c. Table Undercarriage

All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment.

Two-handed release mechanism to protect fingers and hands during use. Torsion springs in conjunction with torsion bars provide easy lifting throughout the complete operating range.

Torsion bars are shot-peened to impart compressive strength and increase the life cycle of each torsion bar. Torsion bars are epoxy "e-coated" to prevent rusting and extend usable life. Torsion bars have machined grooves at each end, which receive e-clips to lock them in position and prevent lateral movement.

Table rolls on six 4" x 1-1/4" wide Poly II gray rubber, non-marking, ball-bearing swivel casters. Poly II rubber wheels provide excellent floor protection, abrasion resistance, good impact strength, quiet operation, and rolling ease. They are non-marking and resistant to water, oil and most acids and chemicals.

# 59t ROUND TABLES WITH BENCHES PRODUCT SPECS

## d. Benches

Benches are mount to the end legs with (8) #10 x 3/4" screws. Benches on mid-legs are factory assembled to dual 1-5/8" high "C"-shaped 14-gauge aprons with #10 x 3/4" screws. Tubing, 1-3/8" OD 14- gauge, is MIG welded to 1-5/16" 14-gauge tubing to form the bench attachment assembly for the aprons to the down tubes of the mid-legs. This bench attachment assembly is also factory assembled to the aprons using 5/16-18" bolts and nylock nuts. Field attachment is complete by inserting the (2) bench attachment assemblies, per bench, into the down legs of the mid leg assemblies and anchoring with (1) 5/16-18" bolt and nyloc nut per down leg, (2) total per bench assembly.

## STORAGE FOOTPRINT

Two tables in the stored position should occupy an area of 84" wide x 89" long; three tables 126" wide x 89" long. Each additional table adds 42" to the stacked length.

## CERTIFICATIONS AND PERFORMANCE STANDARDS

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## WARRANTY

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