

Cafeteria table with built-in bench seating, easy to operate, field-adjustable tabletop heights, patented anti-glide legs. Folds flat for compact storage.



QUICK OVERVIEW

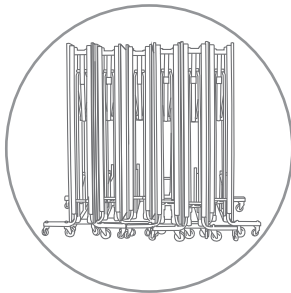
See the following pages for the full description of the details.

Table Shape	Rectangle
Seat Type	Bench
Open Height	27", 29", 30" Field adjustable.
Open Length	8', 10', 12'
Wheelchair Access	No
Door Clearance	Standard 7' door
Table & Bench	3/4" industrial grade particle board
Laminate	030" HPL (decorative laminate) on the top side and a .02" balanced black backer on the bottom
Custom Graphics	Table tops can be customized
Edges	EdgeGuard™, a sprayed-on polyurea edge treatment
Frame	MIG welded steel tubing, high grade lightly textured powdercoat
Lift Assist	Compression spring lift assistance
Folding	Double Guard non-tip wheel device allows table to be folded flat
Storage	Six tables require less than 5' x 8' footprint
Safety	Double Guard exceeds current UL anti-tipping standards
Sustainability	UL Greenguard Gold certified
Capacity	Seating capacity is based on 24" for teens and adults, 18" for a child. See page 5 for our recommended seating

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FEATURES

- Field-adjustable table top height at 27", 29" or 30" high.
- Lift Assist System has compression springs that provide smooth, controlled operation.
- Folded tables easily clear standard 7' door frame.



- Storage Footprint – Three tables in the stored position, nested together, occupy an area 52-1/2" wide and 60-1/2" long. Each additional table adds 11" to the stacked length. Six tables require less than 5' x 8' footprint
- Kid-proof wear and operator safety features throughout the table design for long-lasting use.

TOPS

- Table Top and Bench Construction – 3/4" M3 industrial grade 45# density particle board. .030" HPL (decorative laminate) on the top side and a .028" balanced black backer on the bottom of the table core for stability and moisture resistance. Tabletop and bench corners have 1/2" radius. Total table and bench top thickness is .82".



LAMINATES

Group 1: Choose your colors from Wilsonart® laminates. See their website. Palmer Hamilton standards are most colors in Type 335 laminate and finish type ending in -38 or -60. Exceptions apply, including colors that begin with "Y" or end with K-38 or K-60.

Group 2: Standard Pionite®, Nevamar®, and Formica® laminates, and non-standard Wilsonart® laminates Type 335 and 107 Recycled Content, and finish types not ending in -38 or -60.

Group 3: Wilsonart® Specialty Types 136 / 137 Chalkboard Laminates, and premium Aborite®, Pionite®, Nevamar®, and Formica®

Group 4: Non-Standard Premium Wilsonart® Laminate Types 362 (VDL, Y-Type), 156/336 (Markerboard), 376-HD / 366 Wilsonart® HD, and 515 Compact Laminate.

All premium laminates are subject to an upcharge.

EDGES

- Standard is EdgeGuard™, a sprayed-on polyurea eased edge treatment that provides superior resistance to moisture, eliminates unsanitary food traps, and is extremely tamper resistant. Edges stay sealed, preventing peeling and chipping. Durable for many years of use.



EdgeGuard™

Tables fold flat for compact storage: six tables require less than 5' x 8' footprint.



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FRAMES

Field adjustable height: 27", 29" or 30" table height options.



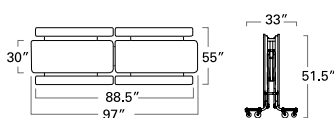
- Our tables have self-supporting, MIG welded, unitized frame design. Hinge plates and hinges are 11-gauge steel. Low profile 1-3/4" 16-gauge aprons with full 180 degree hem have effective strength of 11-gauge steel and provide maximum clearance under the top.
- MIG welded center leg assemblies are 16-gauge 1" and 1-9/16", and 14-gauge 1-3/8" steel tubing.
- MIG welded end leg assemblies are 14-gauge 1-1/8" and 1-1/4", and 11-gauge 1-1/4" steel tubing.
- Top and benches are secured to frame with #10 x 3/4" screws, 9" maximum, on centers.
- Grade 5 hex machine bolts with aircraft-type lock nuts or 5/16 rivets are used at all assembly points. Nylon bushings are included at all critical pivot points for ease of operation.
- All metal parts are thoroughly cleaned to resist corrosion and provide maximum

paint adhesion, finished with high-grade electrostatically applied baked-on epoxy powdercoat for superior resistance to abrasion, marring and scratching. The metal finish shall be baked on lightly textured polyester powder coating with chrome plating available on caster legs.

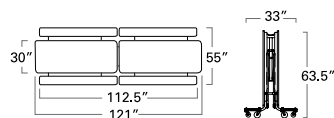
TABLE UNDERCARRIAGE

- All critical parts at the pivot points are attached to the unitized steel frame. Steel latches are automatic in both the storage and in-use positions and are located in such a way that they cannot be accidentally opened or knocked out of adjustment. Down-latch is field-adjustable.
- Table opening assist device is capable of holding the table in a semi-open position throughout its range of motion for safety and easy floor cleaning.
- Compression spring Lift Assist System provides significant lift assistance when raising the unit up into folded storage position. It also controls down-placement,

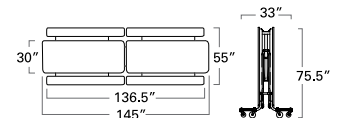
DIMENSIONS



19F BENCH TABLE - 8' (27"/29"/30" high)



19F BENCH TABLE - 10' (27"/29"/30" high)



19F BENCH TABLE - 12' (27"/29"/30" high)

Specifications



DESCRIPTION	PART #	OVERALL PRODUCT DIMS (H X W X L)	FOLDED HEIGHT	SEAT HEIGHT	PRODUCT WEIGHT	SEATING CAPACITY CHILDREN (18") ADULTS (28")	SHIPPING DIMS H X W X L	SHIPPING WEIGHT
8' Bench/Table 30" High	19F23303008	30"x 55"x 97"	51.5	17"	237 lbs	12 / 8	60"x 46"x 62"	305 lbs
8' Bench/Table 29" High	19F23293008	29"x 55"x 97"	51.5"	17"	237 lbs	12 / 8	60"x 46"x 62"	305 lbs
8' Bench/Table 27" High	19F23273008	27"x 55"x 97"	51.5"	17"	237 lbs	12 / 8	60"x 46"x 62"	305 lbs
10' Bench/Table 30" High	19F23303010	30"x 55"x 121"	63.5"	17"	279 lbs	12 / 8	70"x 46"x 62"	347 lbs
10' Bench/Table 29" High	19F23293010	29"x 55"x 121"	63.5"	17"	279 lbs	12 / 8	70"x 46"x 62"	347 lbs
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12' Bench/Table 30" High	19F23303012	30"x 55"x 145"	75.5"	17"	314 lbs	16 / 12	82"x 36"x 54"	382 lbs
12' Bench/Table 29" High	19F23293012	29"x 55"x 145"	75.5"	17"	314 lbs	16 / 12	82"x 36"x 54"	382 lbs
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